

## Specifications for 970 Clear Vinyl w/adhesive (External Use)

**Product ID: 970**

**Date: 5/2000**

**Description: Clear inkjet coatings on clear vinyl with adhesive liner**

Terms	Data	Check frequency
Liner Caliper (mil, may vary):	4.3 – 4.7	once/roll*
Finished final caliper (mils):	9.6 –10.5	once/roll*
Smoothness (F/S, Sheft):	< 13	once/roll*
Adhesion, oz/in	4-8	once/roll*
Gloss @ 75 degree:	> 80	once/roll*
Opacity:	N/A	
Brightness:	N/A	
Appearance Inspection:	Good**	once/roll*
Print quality:	Excellent***	once/roll*
Winding direction:	Printed side out	
Core ID:	6"	
Splicing:	2/roll	
Roll wrap:	TBD	
Labeling:	one/roll (English)	

\*: When running more than three rolls, once every three rolls needs to be checked.

\*\*: Defects should be kept minimal and labeled properly. Samples of these defects are provided in this folder. Please check with technical persons if you have any questions.

\*\*\*: Use Rayven's testing file and print one sheet per mill roll on either HP 2500cp or EnCad Pro for wide format products and on either Epson 740 or HP Deskjet 722 for small format products (best and premium modes).