Zund Maintenance Schedule

Monthly

January	Clean & lube Y-Axis rails that carriage rides on Check operation of emergency stop switch Check/clean/replace fan filters on top of the UV lights Check compressor filters for water. Drain if necessary. Drain air cylinder (needs to be done more often in humid conditions) Check water condensation bottles next to compressor. Empty as necessary Clean linear encoder with isoprophol alcohol (only on 6-color printers w/encoders)	Clean or replace fan filters Inspect and empty waste bottle Wax entire bed of printer Check oil level of compressor	Initials_____ Date _____
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Annually

Rinse all printheads with flushing solution Clean the distributors Check all screws Grease the rails for the parking clap Clean & lubricate print carriage drive rack & gearwheel drive	Grease suck station up/down rails Check and set the clearance of the gearwheel rack Clean and lubricate the head height adjustment rod	Initials_____ Date _____